An ochem sampler. These are the complete answers. These are the same problems. If you understood which bonds were formed and broken, you will again arrive at the correct answers. (While these are in color, the arrows in the book are black and white.)

1.

2. An $S_N 1$ solvolysis reaction of (R)-(1-chloroethyl)benzene to give rac-1-phenylethanol.

3. An E2 elimination reaction of hydrogen chloride from 1-chlorooctadecane with potassium *t*-butoxide to give 1-octadecene. (See *Notes*.)

4. A synthesis of 3-hexyne from trans-3-hexene by bromination and two elimination reactions. (See Notes.)

5. Addition of hydrogen bromide to propene to give 2-bromopropane. (See *Notes*.)

6. Addition of hydrogen bromide to 3-methyl-1-butene to give after rearrangement, 2-bromo-2-methylbutane. (See *Notes*.)

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Curved Arrow Press

7. Bromination of methylcyclohexene to give (1R,2R)- and (1S,2S)-2-bromo-1-methylcyclohexanol.

8. Acid catalyzed Baeyer-Villiger oxidation of 2,2-dimethylcyclopentanone with peracetic acid.

9. A reverse-forward Diels-Alder reaction between cyclopentadiene and maleic anhydride.

10. Formation of the cyanohydrin (2-hydroxy-2-methylpropanenitrile) from acetone. (See Notes.)

11. Base hydrolysis of octyl isobutyrate to give octanol and isobutyric acid. Step 1, treatment with base. (See Notes.)

12. Oxidation of cyclohexanol to cyclohexanone with sodium hypochlorite (NaOCl, bleach).

$$\begin{array}{c|c} & & & \\ &$$

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13. Acid catalyzed bromination of acetophenone to give α -bromoacetophenone. (See *Notes*.)

14. Reaction of the ketone with hydrazine under basic conditions to form the hydrazide.

15. Friedel Crafts acylation of benzene.

$$\begin{array}{c} CI \\ AI-CI \\ \\ H_3C-C-CI \end{array}$$

$$\begin{array}{c} O \\ H_3C-C \\ \\ \end{array}$$

$$\begin{array}{c} O \\ H_3C-C \\ \\ \end{array}$$

$$\begin{array}{c} O \\ H_3C-C \\ \\ \end{array}$$

$$\begin{array}{c} O \\ H_3C-C \\ \end{array}$$

16. Nucleophilic aromatic substitution of 1-fluoro-4-nitrobenzene with ammonia to give 4-nitroaniline. (See *Notes*.)